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1. A multi-beam optical scanner comprising:

a light source for [a multi-beam]
providing a pair of light beams;

[a coupling lens for coupling a plurality of light fluxes from said light source for a multi-beam to an image-forming optical system;]

a first image-formation system for focusing [a plurality of light fluxes coupled by said coupling lens] the pair of light beams from the light source in a direction corresponding to auxiliary scanning and forming [them to] the pair of light beams into images as a plurality of line images each [long] having a longer side in a direction corresponding to main scanning;

an optical deflector having a deflecting reflection surface adjacent to positions where [images as] said plurality of line images are formed for deflecting [said plurality of light fluxes]

the pair of light beams;

a second image-formation system for separating the [plurality of light fluxes] pair of light beams deflected by said optical deflector from each other in a direction of auxiliary scanning on a scanned surface and converging the [plurality of light fluxes] pair of light beams as a plurality of light spots for optically scanning said scanned surface in accordance with deflection of the pair of light [fluxes] beams; wherein

a lateral magnification β in a direction corresponding to the auxiliary scanning [in a composite system] of the optical [system] scanner between said light source [for a multi-beam] and said scanned surface is as follows:

/2<β<u><8.5</u>

[and the plurality of light spots on the scanned surface optically scan scanning lines adjacent to each other].

2. A multi-beam optical scanner according to claim 1;[;] wherein said light source [for a multi-beam] comprises at least two [or more] LD light emitting sections [or LED light emitting sections] monolithically provided therein.

3. A multi-beam optical scanner according to claim 1,[;] wherein said light source [for a multi-beam] comprises at least a pair of [two or more] LD light emitting sections [or LED light emitting sections] in [hybrid] combination [thereof].

4. A multi-beam optical scanner according to claim 1,[;] wherein said light source [for a multi-beam has] comprises two LD light emitting sections, [and] wherein said LD light emitting sections provided are symmetric with respect to an optical

axis of a coupling lens. 5. A multi-beam optical scanner

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according to claim 1,[;] [wherein said]
further comprising a coupling lens [is a
collimate lens] for [collimating a
plurality of] coupling a light [fluxes]
beam from said light source [for a
multi-beam at the same time].

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6. A multi-beam optical scanner according to claim 1.[;] wherein said second image-formation system includes a lengthy lens provided in a side of the scanned surface.

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7. A multi-beam optical scanner according to claim 1₄[;] wherein said first image-formation system comprises a [piece of] lens having power only in the auxiliary scanning direction, while said second image-formation system comprises a constant-velocity optical-scanning image-forming mirror and a lengthy lens each provided on the side of the scanned surface.

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[8. A multi-beam optical scanner according to claim 1; wherein a

lateral magnification β in a direction corresponding to the auxiliary scanning in a composite system of the optical system between said light source for a multi-beam and the scanned surface is as follows:

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 $2 < \beta \le 8.5.$

9. A multi-beam optical scanner according to claim 1, wherein the second image-formation system comprises a focusing portion for focusing the plurality of light spots on the scanned surface into scanning lines that are adjacent to each other.

10. A multi-beam optical scanner according to claim 1, wherein said light source comprises at least two LED light emitting sections monolithically provided therein.

11. A multi-beam optical scanner according to claim 1, wherein said light source comprises at least a pair of LED light emitting sections in



combination.

5ub (3 12. A multi-beam optical scanner according to claim 5, wherein said coupling lens is a collimate lens for collimating a light beam from said/light source at the same time.

> 13. A multi-beam optical scanner comprising:

> > a pair of light bearns:

a first image-formation system for focusing the pair of light beams from the light source in a direction corresponding to anxiliary scanning and forming the pair of light beams into images as a plurality of line images each having a longer side in a direction corresponding to main scanning:

an optical deflector having a deflecting reflection surface adjacent to positions where said plurality of line images are formed for deflecting the pair of light beams:

a second image-formation

beams deflected by said optical deflector from each other in a direction of auxiliary scanning on a scanned surface and converging the pair of light beams as a plurality of light spots for optically scanning said scanned surface in accordance with deflection of the pair of light beams; wherein

a lateral magnification β in a direction corresponding to the auxiliary scanning of the optical scanner is as follows:

2**≰**β<8.5.

14. An image forming apparatus comprising:

a multi-beam optical scanner including:

a light source for providing a pair of light beams:

a first image-formation
system for focusing the pair of
light beams from the light

source in a direction corresponding to auxiliary scanning and forming the pair of light beams into images as a plurality of line images each having a longer side in a direction corresponding to main scanning: an optical / deflector having a deflecting reflection surface adjacent/to positions where said plurality of line images are formed for deflecting the pair of light beams: second image-formation system for separating the pair of light beams deflected by said optical deflector from each other in a direction of auxiliary scanning on a scanned surface and

converging the pair of light

beams as a plurality of light
spots for optically scanning said
scanned surface in accordance
with deflection of the pair of
light beams; wherein

a lateral magnification β in a direction corresponding to the auxiliary scanning of the optical scanner is as follows:

2<β<8.5.

15. An image forming

apparatus comprising:

a multi-beam optical

scanner including:

a pair of light beams:

a first image-formation
system for focusing the pair of
light beams in a direction
corresponding to auxiliary
scanning and forming the pair
of light beams into images as a
plurality of line images each
having a longer side in a

direction corresponding to main scanning:

an optical deflector
having a deflecting reflection
surface adjacent to positions
where said plurality of line
images are formed for
deflecting the pair of light
beams:

image-formation system for separating the pair of light beams deflected by said optical deflector from each other in a direction of auxiliary scanning on a scanned surface and converging the pair of light beams as a plurality of light spots for optically scanning said scanned surface in accordance with deflection of the pair of light beams; wherein

a lateral magnification B

in a direction corresponding to the auxiliary scanning of the optical scanner is as follows:

2<β<8/5.

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